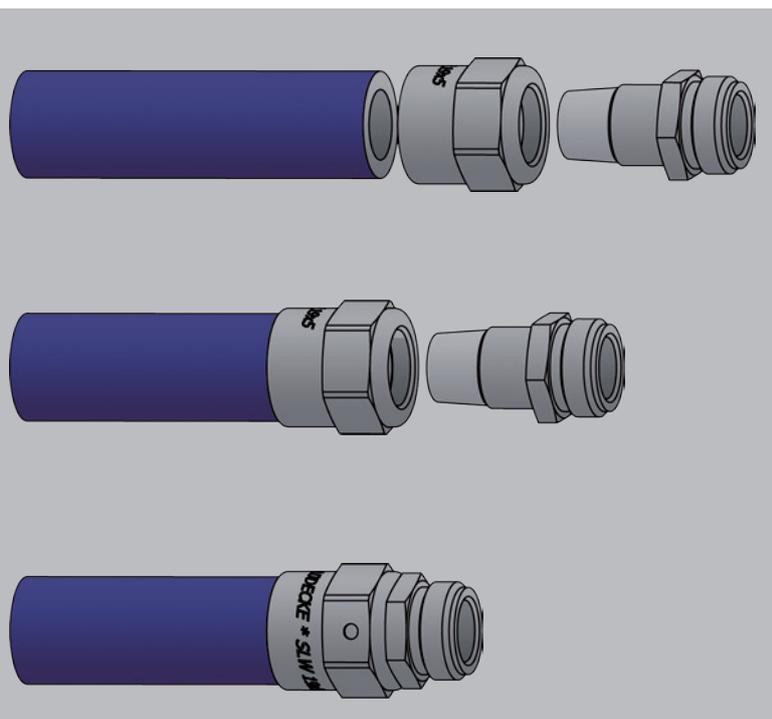


## Hose Assembly With Thread Ferrules DIN EN 14 424

### Instructions for hose assembly with thread ferrules

- Thread ferrule according to DIN EN 14 424 as the perfect hose connection for optimum security
- Please pay attention to the details for the essential hose wall thickness!
- Visual inspection hole, to identify location of hose



1. The fitting must be clamped in a vice.
2. Put the ferrule over the straight-cut hose (pay attention to the correct hose dimensions!)
3. Move the hose with ferrule over the stem up to the thread (use lubricant if necessary).
4. Control the correct hose fit by means of the viewing hole in the ferrule.
5. Screw the ferrule with the aid of a spanner on the fitting's thread until you reach the limit.
6. Control once again the correct hose fit by means of the viewing hole.
7. The thread ferrule is unlockable and reusable at anytime.